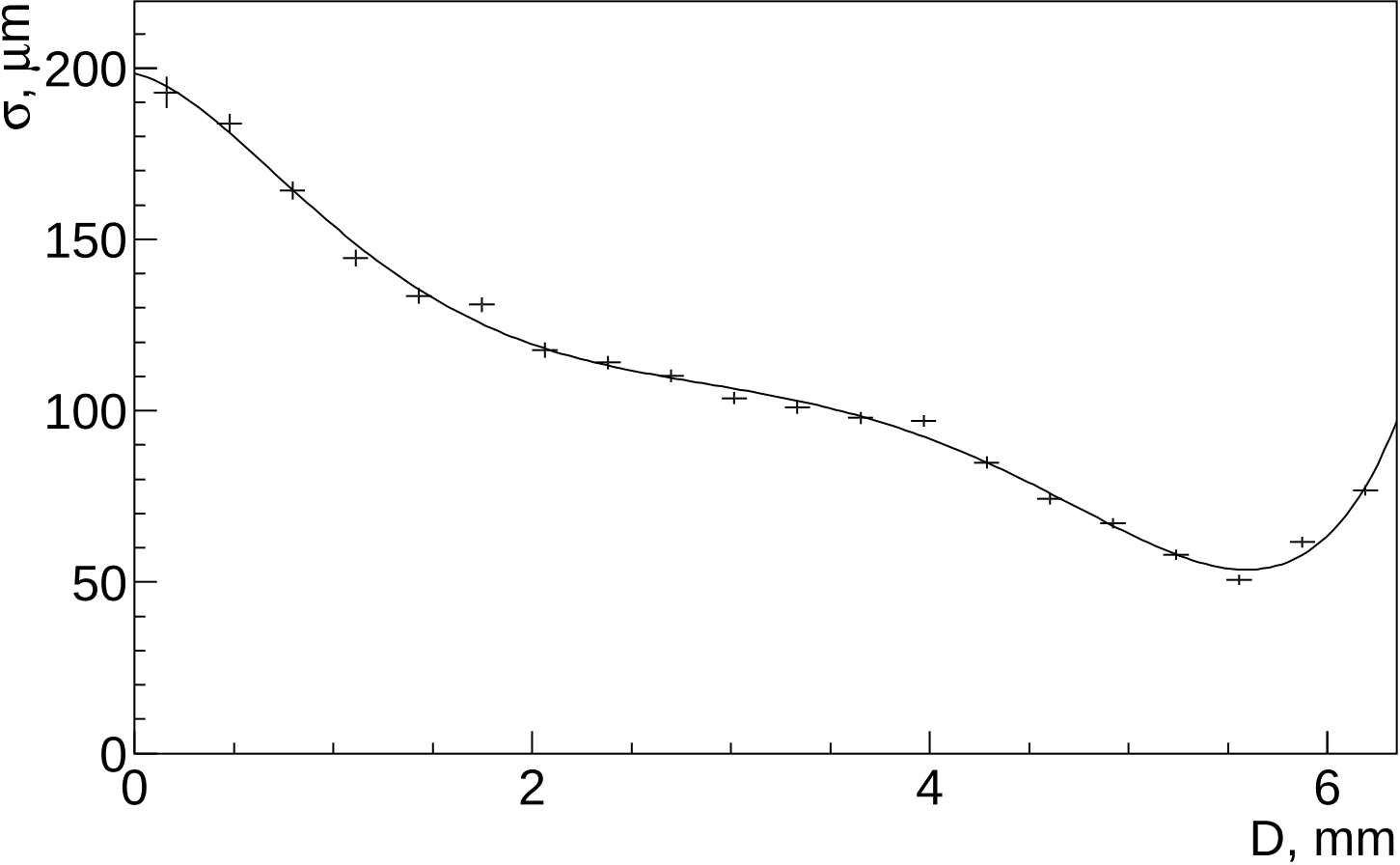
σ, μm
200
150
100
50
0
0
2
4
6
D, mm